



MATERIAL No.: 316H/ S31609/ 1.4401

DESCRIPTION

EN symbol (short)	X5CrNiMo17-12-2	Density kg/dm³	7,98
AISI	AISI 316H	Hardness HB	160-190
UNS	S 31609 Grade TP 316H	Rockwell Hardness Number max.	B 90 (TP316H ASTM A 249)
AFNOR	NF (EN 10088-1(06/2005) (FR)	Composition	chromium nickel molybdenum steels
BS	B.S.EN 10088-1 (06/2005) (GB)	Category	Stainless steels steel, resistant to rust and acids
		Structure	austenitic
		Corrosion	good resistance to tensile corrosion good resistance to intergranular corrosion to ca. 572° F (ca 300°C) up until 0.2"
		Additional characteristics	resistant to carbonization

CHEMICAL COMPOSITION

		C	Mn	P	S	Cr	Mo	Si	N	Ni
1.4401	Min %					16,50	2,00			10,00
	Max %	0,07	2,00	0,045	0,015	18,50	2,50	1,00	0,110	13,00
(Key to steel 2010) DIN-Norms may deviate in some aspects due to different product types										
AISI 316H	Min %	0,040				16,0	2,00			11,0
	Max %	0,10	2,00	0,040	0,03	18,0	3,00	0,75		14,0
ASTM A 249 (TP316H)										
S 31609	Min %					16,0	2,00			10,0
	Max %	0,08	2,00	0,045	0,03	18,0	3,00	1,00		14,0
ASTM A 312 (TP 316)										

PHYSICAL PROPERTIES

Property	Value
Density: kg/dm³	7,98

Hardness: HB	160-190				
Rockwell Hardness Number max.	B 90 (TP316H ASTM A 249)				
polishable	good				
hardenable	non				
magnetizable	non				
Temperature T °C/F (°C/F)	Specific heat J / kgK (Btu / lb °F)	Thermal conductivity W/mK (Btu·in / ft ² ·h·°F)	Electric resistance μΩ · cm (Ω circ mill / ft)	Modulus of elasticity kN/mm ² (10 ³ ksi)	Expansion rate from 70°F bis T 10 ⁻⁶ / K (10 ⁻⁶ / °F)
20 / (68)	500 (--)	15(--)	0,75 (--)	200 (29)	
100 / (212)					16,5 (--)
200 / (392)					17,5 (--)
300 / (572)					17,5 (--)
400 / (752)					18,5 (--)
500 / (932)					18,5 (--)
.					
temperature	1% Yield strength in high temperatures	0.2%Yield strength in high temperatures	tensile strength in high temperatures		
°C / °F	Rp 1,0	Rp 0,2	Rm		
	N/mm² /ksi	N/mm² /ksi	N/mm² /ksi		
50 / 122	230 / 33,35	196 / 28,40	486 / 70,50		
100 / 212	211 / 30,60	177 / 25,67	430 / 62,40		
200 / 392	177 / 25,67	147 / 21,30	390 / 56,60		
300 / 572	156 / 22,60	127 / 18,40	380 / 55,10		
400 / 752	144 / 20,90	115 / 16,70			
500 / 932	139 / 20,16	110 / 15,90			
ksi value calculated					

MECHANICAL PROPERTIES (20°C / 68°F)

1 %Yield strength Rp 1,0	260Mpa	
Yield strength (ksi)/ Mpa	30 / 205	TP 316H (ASTM A 249)
0,2 %Yield strength Rp 0,2	205 MPa	
Tensile strength Rm (N/mm²)	410-710	
Tensile strength min. ksi (Mpa)	75 (515)	TP 316H (ASTM A 249)

elongation A5 (%)	45	
Elongation %	35	in 2 in.or 50mm TP 316 (ASTM A 249)
impact work KV (ISO-V/Charpy-V)	>100J />60J	lengthwise / transverse

TEMPERATURE INFORMATION

Application area		
Operation temperature	-166 °F to 1022 °F	in strain situation III (to -454°F)
Solution heat treatment		
Working temperature	1868 °F to 2012 °F	
Processing information	Cool down: air (<2mm) ;water (>2mm)	
Solution heat treatment		
Working temperature	2102 °F to 1382 °F	read AD data sheet HP 7/3
Processing information	cool down: air	

STANDARDS / INFORMATION

Standards	Description
ASTM A 182	Standard Specification for Forged or Rolled Alloy-Steel Pipe Flanges, Forged Fittings and Valves and Parts for High-Temperature Service
ASTM A 240	sheet metal and ribbons from stainless Cr and Ni pressure containers
ASTM A 249	Standard Specification for Welded austenitic steel boiler, Superheaters, heat-exchangers, and condenser Tubes
ASTM A 312	Standard Specification for Seamless and welded austenitic stainless steel pipes
ASTM A 403	Standard Specification for Wrought Austenitic Stainless Steel Piping Fittings
DIN EN 10028-7 (02/2008)	flat products made from steel for pressure tanks Part 7: Stainless steel
DIN EN 10088-1 (09/2005)	Stainless steels Part 1: List of stainless steels
DIN EN 10088-2 (09/2005)	stainless steel; sheet metal and ribbons out of corrosion resistant steel for general purposes
DIN EN 10216-5 (11/2004+B1)	Seamless steel tubes under compression load Stainless steel tubes
DIN EN 10217-7 (05/2005)	Welded steel tubes under compression load. Stainless steel tubes
DIN EN 10296-2 (02/2006)	welded circular steel pipes for machine construction and general technical applications, stainless steel
DIN EN 10297-2 (02/2006)	seamless circular steel pipes for machine construction and general technical applications, stainless steel

PROCESS INFORMATION

Cold forming	Generally no heat treatment required after cold processing, except when in danger of cold cracking.
Welding	
- Material classification acc. CEN ISO/TR 15608	8.1
- Type	well weldable manual arc welding (E) resistance welding Electrode Welding wire
- Add. material	1.4303;1.4430,1.4576 ,1.4428
- Hints	special post heat treating not required

MAIN FIELDS OF APPLICATION

Details of application	-Steel, not hardenable -polishable -for applications in industrial climates and coastal areas -thin pieces also weldable on construction sites
Certifications	Certified for purchase obligating pressure containers in accordance to AD-information sheet W2
Chemical Industry	chlorination plants transport unit for chloric medium
crude oil	various plant parts
cellulose/paper industry	
Environmental technology	clarification plants
textile industry	various containers and plant components
building industry	
food processing industry	grounds for creamery grounds for brewery

RANGE OF PRODUCTS

Product type	Product
Plates / Sheets	plates/sheets plate/sheet cuts
Fittings	welded elbows welded reductions Welded T-pieces

	seamless elbows seamless reductions seamless T-pieces Other Fittings a.o. Weldolets, Nipples
Flanges / Collars / Flared tube ends	flared tube end collars various flanges (weld neck flange, blind flange etc.)
Bumped boiler ends / caps / round blanks	from sheets from bar steel
Pipes / Tubes	welded pipes/tubes seamless pipes/tubes
Bar steel	section steel round bar steel hexagon steel

[Pipe/Tube/Fitting/Flange/Valve/Plate](#)

Stainless Steel/Nickel Alloy/Duplex

